

SKYLIGHT ASSEMBLY

Part No. 4001-1 Stk. Code 49745 | Installation Instructions

- 1.** Install the gasket on the threaded side of the skylight lens.
- TIP:** Lens and gasket assembly will mount against the outside of the trailer wall



- 2.** Drill a 4" diameter hole and remove burrs. Clean and dry trailer wall area around the opening and install the lens and gasket assembly as shown.



CAUTION:
Do not apply any adhesives, tape, silicone, or sealants as these may damage the lens.

- 3.** Using the Skylight Tool (Part No. 4005-2) and a 3/8" drive torque wrench apply 18-20 ft/lbs of torque to secure assembly to trailer wall and ensure a leak free installation.

